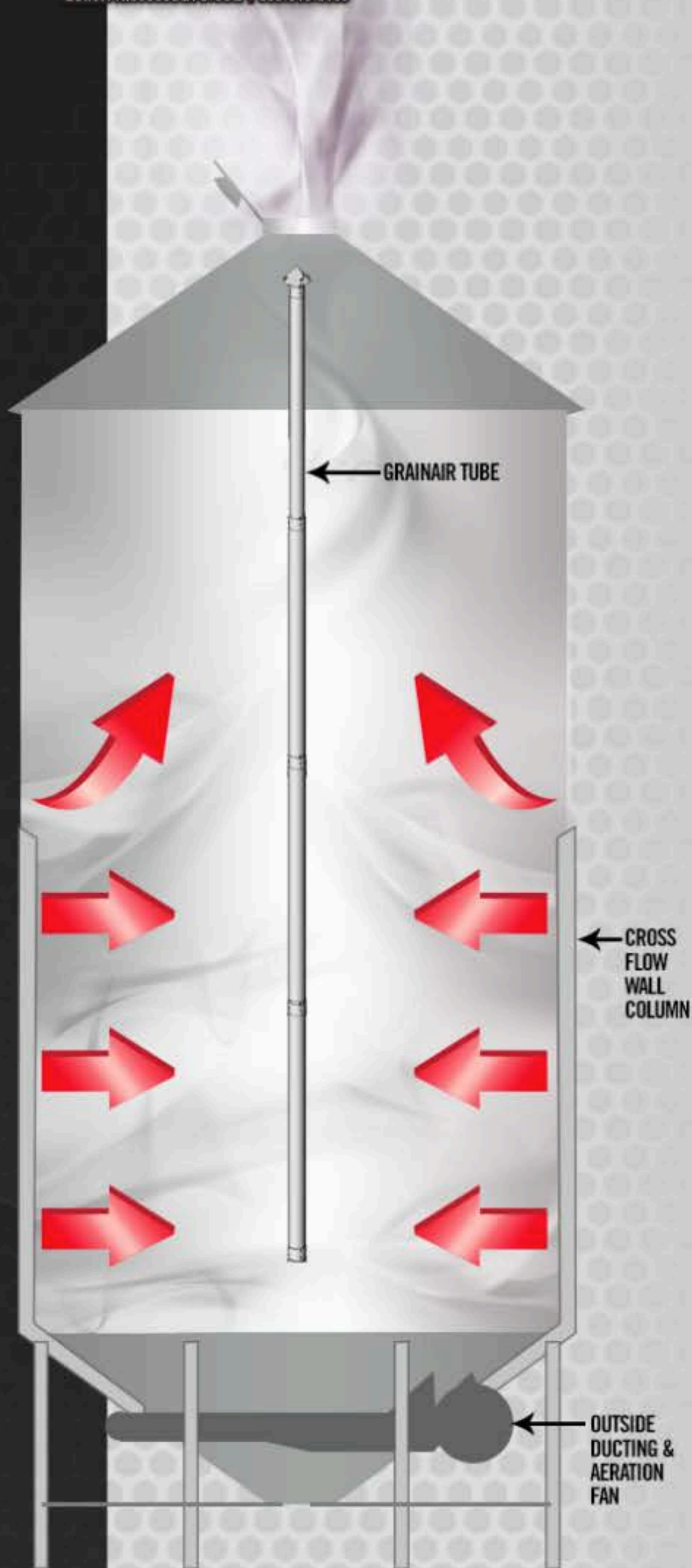




ILLUSTRATION

QUALITYASSURED.MFG.COM | 306.543.6900



COMPLETE GLOBAL BIN SOLUTIONS



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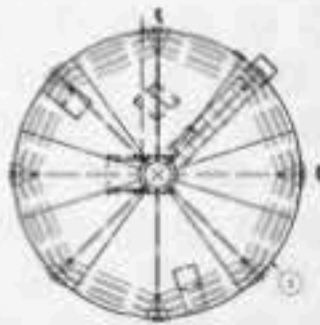
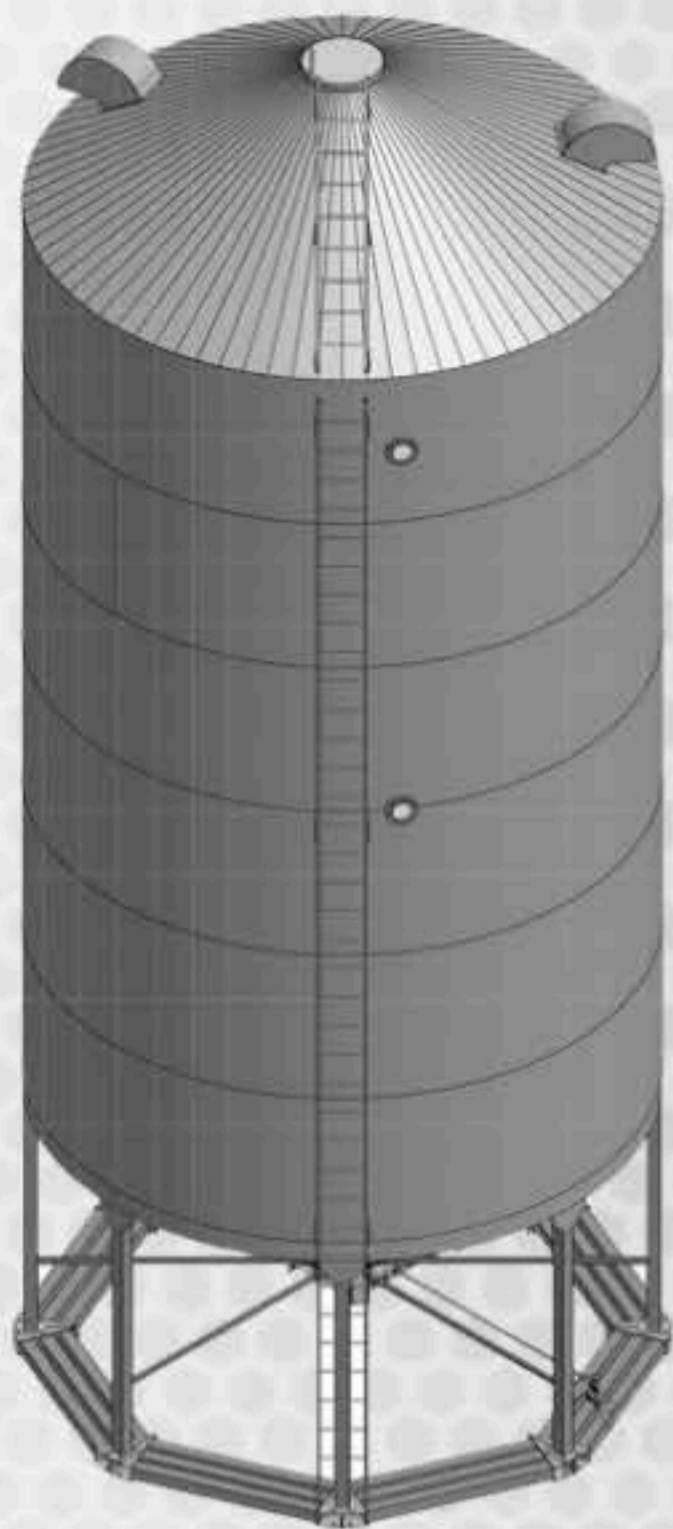


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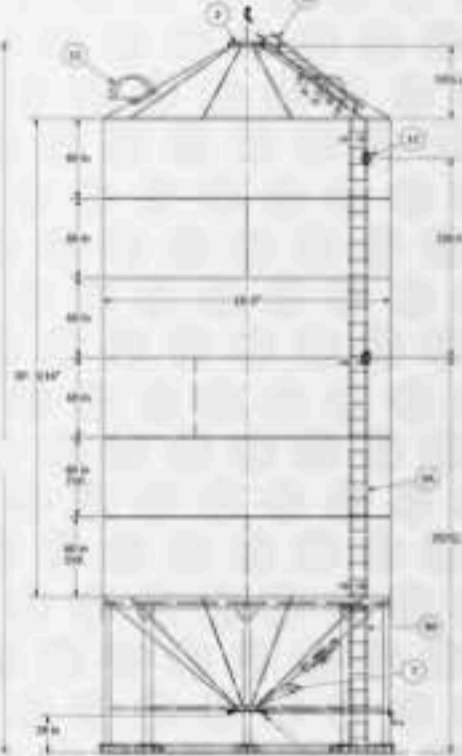


CROSSFLOW AERATION SYSTEM





TOP VIEW

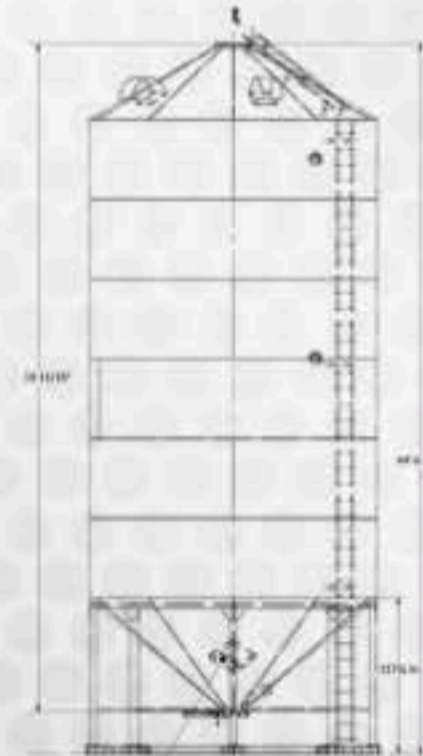


FRONT ELEVATION

QAM Inc. Manufactures superior Quality smooth wall bins designed to provide trouble free clean out and superior Corrosion protection for a variety of products. No matter what your industry, if your looking for Quality smooth wall bin storage for Grain, Seed, Fertilizer, Sand, Salt, Cement or liquids, QAM Inc. has your answers. At QAM we manufacture smooth wall bins tailored to your needs.

DID YOU KNOW?

QAM Inc.'s Superior Quality smooth wall bins designed for safe long term storage, trouble free clean out, and superior corrosion protection, has NOW combined with Gatco Mfg. to bring you an industries break through aeration system that sets the bar for all others: "CROSSFLOW AERATION". Through incredible efficiency and an extremely low static pressure "CrossFlow Aeration" results in "fast", Even drying times and significant electrical cost and time savings.



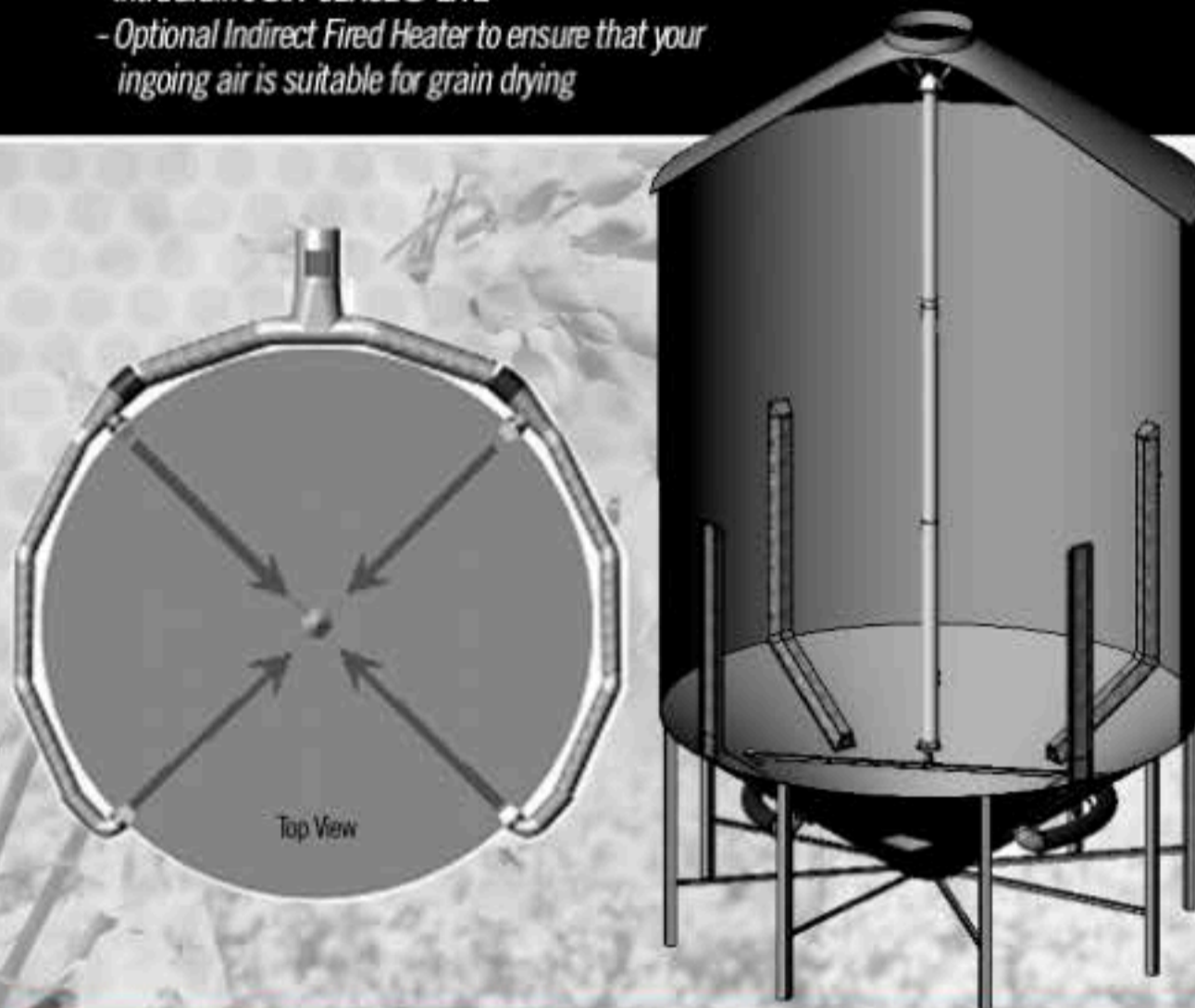
SIDE ELEVATION

MODEL	BUSHELS	HEIGHT	ROOF DEGREE	HOPPER DEGREE
16/15G	3300	29'3"	30	40
16/20G	4150	34'3"	30	40
16/25G	5000	39'3"	30	40
16/30G	5850	44'3"	30	40
18/15G	4200	30'8"	30	40
18/20G	5250	35'8"	30	40
18/25G	6300	39'7"	30	40
18/30G	7400	44'7"	30	40

CANOLA DRYING BIN WITH CROSSFLOW

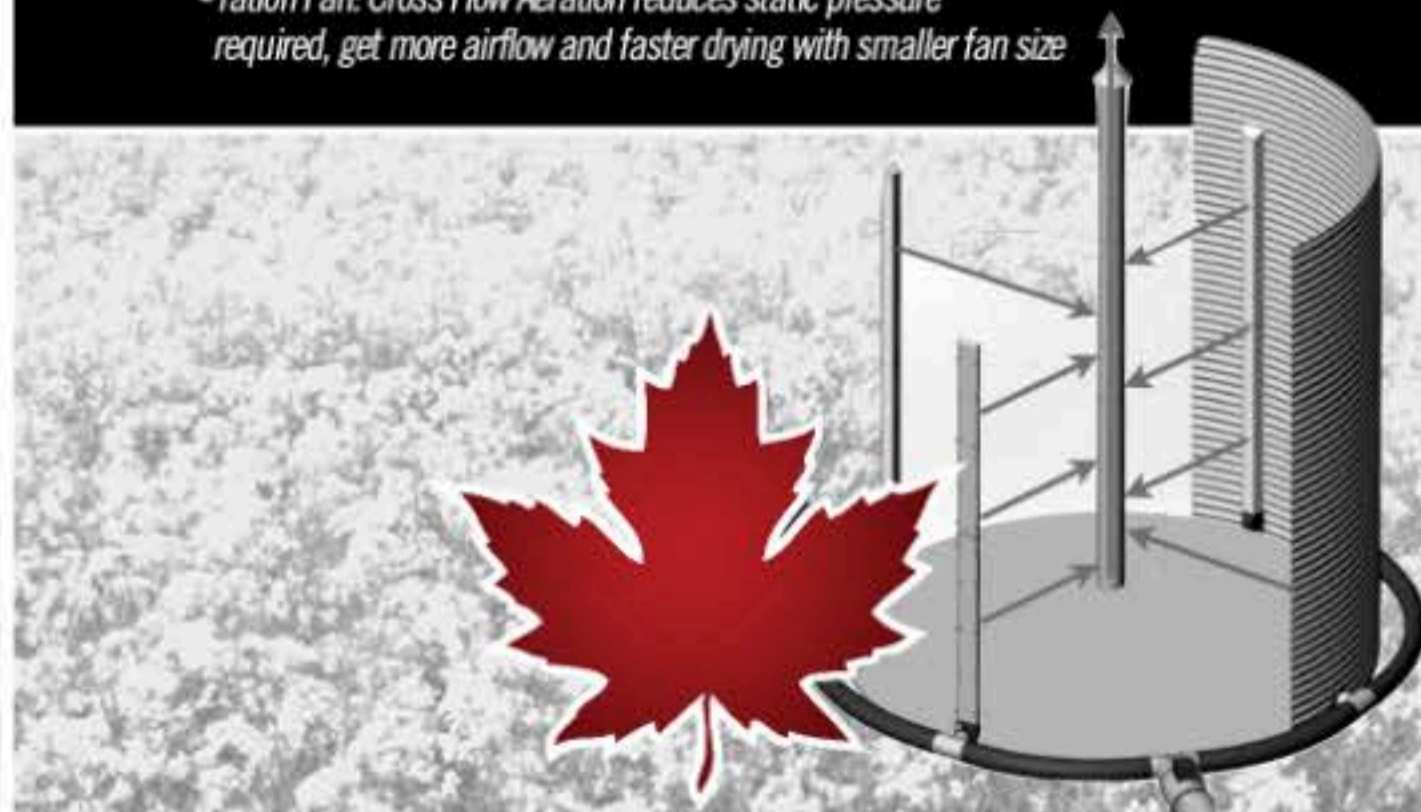
CrossFlow Aeration is the revolutionary, patented system that moves air horizontally to the center of the bin where it is exhausted with a GrainAir Tube

- Ideal for all bin types under 10,000bu
- Use this package when you are drying grain for long term storage *
- Package includes:
 - Gatco Cross Flow Aeration with 25% more internal wall columns than Cooling Bin
 - Gatco GrainAir Tube & Vent-a-lid central release point that works with fan on or off
 - Aeration Fan: Cross Flow Aeration reduces static pressure required, get more airflow and faster drying
 - IntraGrain's BIN-SENSE® LIVE
 - Optional Indirect Fired Heater to ensure that your ingoing air is suitable for grain drying



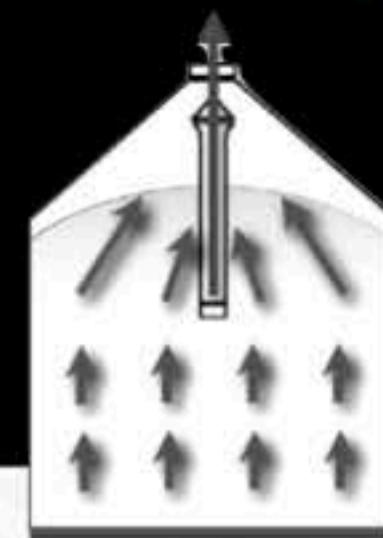
COOLING/AERATION BIN WITH CROSSFLOW

- Ideal for all bins sizes and types
- Use this package when you are removing moisture and cooling down grain for long term storage*
- Package includes:
 - Gatco Cross Flow Aeration with standard number of internal wall columns
 - Gatco GrainAir Tube & Vent-a-lid central release point that works with fan on or off
 - Aeration Fan: Cross Flow Aeration reduces static pressure required, get more airflow and faster drying with smaller fan size



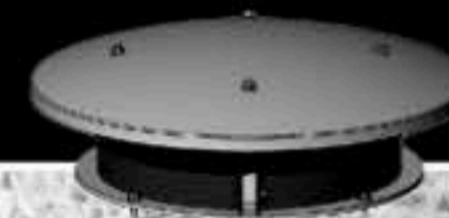
AERATION BOOSTER

- Increase efficiency of your current aeration system (full floor, cross ducts, etc).
- Decreases drying and cool down times
- Prevents heating, spoilage and bugs
- Reduces grain moisture 1-2%
- No fan or electricity are required
- Powerless Aeration that allows excess heat to be quickly and safely exhausted out of your bin



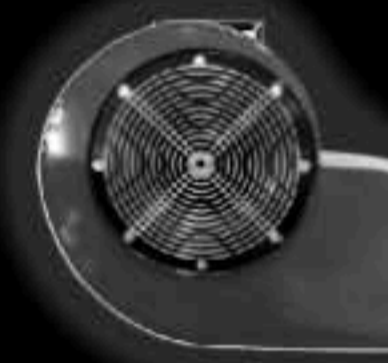
VENT-A-LID

- 10" Vent-a-lid allows bin lid to be fully closed and still let the GrainAir Tube to function fully.
- Positioning on bin lid ensures maximum venting of excess heat from your grain. Heat finds the highest point of the bin = bin lid!
- You don't need to remember to open or close your bin lid anymore with the Vent-a-lid.



FULL CENTRIFUGAL FANS

- Available in 3, 5, 7.5 and 10hp. Single and three phase.
- Enclosed, fan cooled electric motor. Weatherproof electrical controls.
- Great fan for adding supplemental heat directly into the fan inlet.
- 3, 5 & 7.5hp has 9x14" outlet. 10hp has 12 x 17-1/4" outlet.
- Other fan sizes and types available. Contact Gatco for more details.



GRAIN AIR TUBES

See www.gatcomfg.com for our GrainAir Tube Calculator.

Enter your bin diameter, bin type and number of rings and automatically get the tube specific for your bin.

- Designed to work with natural convection, the perforated GrainAir Tube allows heat and moisture to escape the bin quickly.

Powerless Performance

- Powerless Aeration that allows excess heat to be quickly and safely exhausted out of your bin
- Prevents heating, spoilage and bugs
- Reduces grain moisture 1-2%
- No fan or electricity are required
- Retrofittable to any grain bin (flat, hopper, grain piles and quonsets)

More than 10,000 tubes in use. GrainAir Tubes give you peace of mind



Hopper Bottom Magnet Base